**Product Name:**
HIGH HEAT RESISTING ZINC PRIMER
600°C (1100°F)

**Generic Type:**
Metallic Zinc Dust/Modified Silicone Resin.

**General Description:**
An excellent anti-corrosive and heat resistant primer with
good flexibility for steel surfaces where operating
temperatures do not exceed 600°C (1100°F).

**Recommended Uses:**
As a primer on high temperature steel surfaces e.g. furnaces,
mufflers, exhaust stacks, hot pipes, hot process vessels,
compressors, etc.

**Features/Benefits:**
- Performs at high temperatures
- Versatile
- Inhibits corrosion

**Directions for Use:**
Apply 1 coat Kaleidoscope High Heat Resisting Zinc Primer
600°C (1100°F).

**General Surface Preparation:**
Abrasive blast clean to Commercial, SSPC-SP-6, or
preferably to Near White, SSPC-SP-1 0. Immediately follow
with application, ensuring the surface is free of all dust, oil
and other debris.

**Product Code:**
I 118

**Suggested Primer:**
Not Required

**Product Data:**
- **Solids Volume:** 32%
- **Film Thickness (per coat):**
  - Wet: 78 microns (3 mil.)
  - Dry: 25 microns (1 mil.)
- **No. of coats:** 1
- **Coverage (per Litre):**
  - 11 - 13 sq.m. @ 25 microns d.f.t.
  - 120 - 140 sq. ft. @ 1 mil. d.f.t.
- **Drying Time:**
  - Touch Dry: 1 hr.
  - Overcoat: 16 hrs.
  - Hard Dry: 16 hrs.
- **Application:**
  - Brush, roller or spray
  - Thin 10% for spraying
- **Colour:** Grey
- **Gloss:** Matt
- **Thinner/Cleaner:** Kaleidoscope Thinner 2003
- **Flash Point:** 23°C (73°F)