**Product Name:**
SATIN ENAMEL – SEMI GLOSS

**Generic Type:**
Long oil modified alkyd

**General Description:**
A tough, smooth satin flat finish with good fungus resistance. Withstands repeated washing and cleaning.

**Recommended Uses:**
For areas where constant soiling, condensation, and hard-wearing conditions exist.

**Features/Benefits:**
- Good Opacity
- Excellent durability
- Resists fungus
- Washable, durable film
- Resists soiling
- Hides surface imperfections

**Product Code:**
D 319

**Product Data:**

<table>
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<tr>
<th>No. of Coats:</th>
<th>1 or 2</th>
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| Coverage (per coat): | 7 - 9 sq.m. per litre
| | 75 - 110 sq.ft. per litre |
| Drying Time: | Touch Dry 2 - 3 hrs.
| | Re-Coat overnight
| | Hard Dry overnight |
| Application: | Brush, roller and spray
| | Thin up to 10% for spraying |
| Gloss: | Flat |
| Colour: | White |
| Thinner/Cleaner: | Brush Kaleidoscope® Thinner 2000
| | Roller Kaleidoscope® Thinner 2000
| | Spray Kaleidoscope® Thinner 2003 |
| Flash Point: | 39°C (102°F) |

**Est. 1972**
General Surface Preparation:

New and Unpainted:
Ensure surface is dry and free of all dust, dirt, oil, grease, mortar splashes and other debris.

Masonry: Poured concrete must be allowed to cure for at least 60 days, while cement plaster/rendering should be for 30 days. Fill any crevices, cracks, holes, etc. with a proprietary masonry filler.

Wood: Fill any cracks, crevices, holes etc. with Kaleidoscope® Linseed Oil Putty. Rub down with abrasive paper to obtain a smooth finish. Apply 2 thin coats of Kaleidoscope Knotting Varnish to all knots.

Metal: Remove any rust and millscale by abrasive sanding, hand scraping, wire-brushing or power tool cleaning.

Previously Painted:
Remove any loose, flaking, peeling and semi-adherent paint to obtain a clean, firm, sound surface. Fill any defects and treat as for New & Unpainted.

Treatment for Algae and Fungus Infection:
Use water to wash affected areas thoroughly. Dilute 1 part Domestic Bleach with 1 part water and apply liberally, using brush or sponge. Follow with 1 coat Kaleidoscope Sterilizing solution.

Directions for Use:

New and Unpainted: Apply 1 coat

Masonry: Kaleidoscope Alkali Sealer
Wood: Kaleidoscope Universal Undercoat
Iron and Steel: Kaleidoscope Zinc Chromate Primer
Galvanize, Zinc: Kaleidoscope Etch Primer

Followed by - 2 coats Kaleidoscope Satin Flat Enamel.

Previously Painted: Apply 1 coat, on bare substrate areas, apply 1 coat of appropriate primer as recommended in New & Unpainted.

Then over the entire surface -1 or 2 coats Kaleidoscope Satin Flat Enamel.