### Product Name:
**FLAT ENAMEL**

### Product Code:
**D 320**

### Generic Type:
Long oil modified alkyd.

### General Description:
Specially formulated to provide a smooth hard surface which does not "gloss-up" after repeated erasing of chalk markings.

### Recommended Uses:
For any surface where chalk will be used for marking, e.g. school boards, notice boards, etc.

### Features/Benefits:
- Low Maintenance
- Long Lasting

### Directions for Use:
#### New and Unpainted:
To all knots, apply 2 thin coats Kaleidoscope Knotting Varnish. Apply 1 coat (thinned 10% for brush and roller). Then follow with 2 coats Kaleidoscope Flat Enamel Paint, allowing at least 18 hours between coats. Rub down with fine abrasive paper between coats.

#### Previously Painted:
To all bare wood areas apply 2 coats Kaleidoscope Flat Enamel. Then over entire surface - apply 1 coat Kaleidoscope Flat Enamel Paint, allowing at least 18 hours between coats. Rub down with fine abrasive paper between coats.

### Suggested Primer:
Not Required

### Product Data:
- **Coverage:**
  - 7 - 9sq.m. per litre
  - 75 - 100sq.ft. per litre
- **Drying Time:**
  - Touch Dry 2 - 4 hrs.
  - Re-Coat overnight
  - Hard Dry overnight
- **Application:**
  - Brush, roller or spray.
  - Thin up to 10% for spraying
- **Gloss:**
  - Malt
- **Colour Range:**
  - 31 Standard Colours
- **Thinner/Cleaner:**
  - Brush Kaleidoscope Thinner 2000
  - Roller Kaleidoscope Thinner 2000
  - Spray Kaleidoscope Thinner 2003
- **Flash Point:**
  - 39°C (102F)
- **No. of Coats:**
  - 1, 2 or 3
**General Surface Preparation:**

**New and Unpainted Wood:** Fill any cracks, crevices, holes, etc. with Kaleidoscope Linseed Oil Putty. Rub down with fine abrasive paper and dust off.

**Previously Painted Wood:** Rub down with abrasive paper to remove any loose, flaking, peeling or semi-adherent paint to obtain a smooth firm surface.